

TESTING

TESTA TT TEMPERATURE TESTING TESTA CT CLIMATIC TESTING

'REACH-IN' ENVIRONMENTAL TEST CHAMBERS











aralab

ARALAB is a company specialised in designing, developing, manufacturing and servicing of high quality climatic chambers and controlled environment rooms.

Since 1985 we have been perfecting ways to create and control temperature, humidity, light, air flow and many other environmental conditions.

Only the highest quality components are used to manufacture our chambers so customers can have the best equipment for their research and testing purposes.

Control the Environment. Your Own Climate.



TESTA temperature and humidity testing chambers offer highly precise and reproducible conditions for climatic and temperature testing in many industries.

COMMON APPLICATIONS INCLUDE:

- ENVIRONMENTAL TESTING
- ELECTRONICS, AUTOMOTIVE, AEROSPACE,
- BUILDING MATERIALS, MILITARY
 EQUIPMENT, MATERIALS IN GENERAL
- RESEARCH & DEVELOPMENT
- QUALITY CONTROL
- PRODUCTION FACILITIES



Certified ISO:9001 for its Quality Management System Certified ISO:14001 for its Environmental Management System

KEY FEATURES

- The most advanced technology in climate control
- Internal aerodynamic optimisation to ensure uniformity of climatic conditions
- Time saving features with easily configurable testing programs that can run, start and stop automatically
- Highly resistant stainless steel interior for maximum durability and easy cleaning
- Flexible interior with height adjustable and removable stainless steel shelves
- · Nonpolluting construction and cooling system
- Compliant with international standards and requirements EN, IEC, DIN, ISO, NP and UNE





TESTA CHAMBERS - MODELS AND REFERENCES

• • TESTA TT CHAMBERS - TEMPERATURE ONLY

TESTA TT CHAMBERS	TEMPERATURE RANGE	HUMIDITY RANGE
TESTA TT E20	-20°C to +180°C	N/A
TESTA TT E45	-45°C to +180°C	N/A
TESTA TT E75	-75°C to +180°C	N/A

• • TESTA CT CHAMBERS - TEMPERATURE AND HUMIDITY

TESTA CT CHAMBERS	TEMPERATURE RANGE	HUMIDITY RANGE
TESTA CT EP20, EC20 or ECP20	-20°C to +180°C	10 to 98% RH
TESTA CT EP45, EC45 or ECP45	-45°C to +180°C	10 to 98% RH
TESTA CT EP75, EC75 or ECP75	-75°C to +180°C	10 to 98% RH

RANGES FOR CLIMATIC AND TEMPERATURE TESTING

• • TESTA CT TESTING CHAMBERS

Performance in	CLIMATIC testing	range Loni	v TESTA CI	chambers
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TEMPERATURE RANGE	1	10°C to 95°C
TEMPERATURE UNIFORMITY	1	± 0,1°C to ± 1,0°C (1b)
HUMIDITY RANGE	0	10% RH to 98% RH

Performance in TEMPERATURE testing | TESTA TT and TESTA CT chambers

TEMPERATURE RANGE	1	-75°C, -45°C or -20°C up to 180 °C
TEMPERATURE UNIFORMITY (1a)	1	± 0,5°C to ± 1,5°C
TEMPERATURE RATE OF CHANGE HEATING (2a) (2b)	1	3 versions available: Up to 5K/minute 5k/minute 10k/minute
TEMPERATURE RATE OF CHANGE COOLING (2a) (2b)	1	3 versions available: Up to 5K/minute 5k/minute 10k/minute (only for Testa 1.000)

Other technical data

Performances measured in factory with ambient temperatures between 20°C and 25°C.



EC - models with Capacitive humidity sensor
EP - models with Psychrometric humidity sensor
ECP - models with both Capacitive and Psychrometric humidity sensors.

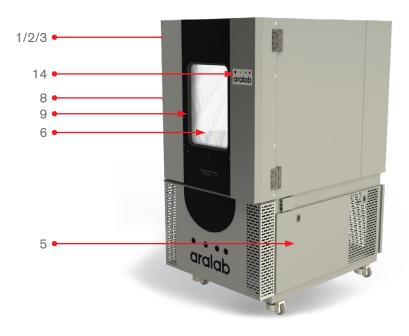
Please consult Aralab if in doubt about the type of sensor to chose

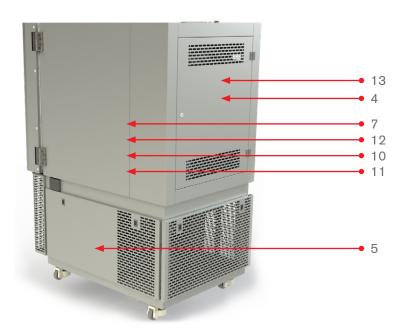
⁽¹a) Measurements at center of test space, with empty chamber and no optional accessories; (1b) in temperature range up to 150°C; (2a) According to IEC/EN 60068-3-5. Values will vary with TESTA CT/TESTA TT model, internal volume, compressor type and condenser cooling system. Temperature rate of change can be adjusted to comply with the needed heating / cooling speed requirements. Optional accessories are available for more demanding heating and cooling temperature change rates.



DIMENSIONS AND DRAWINGS

• • SYSTEM STRUCTURE





- Main switch
- 2. DB9 connector
- 3. Safety thermostat 4. Powerhouse
- Machinery compartment
- Observation Window (optional)
- Sensors

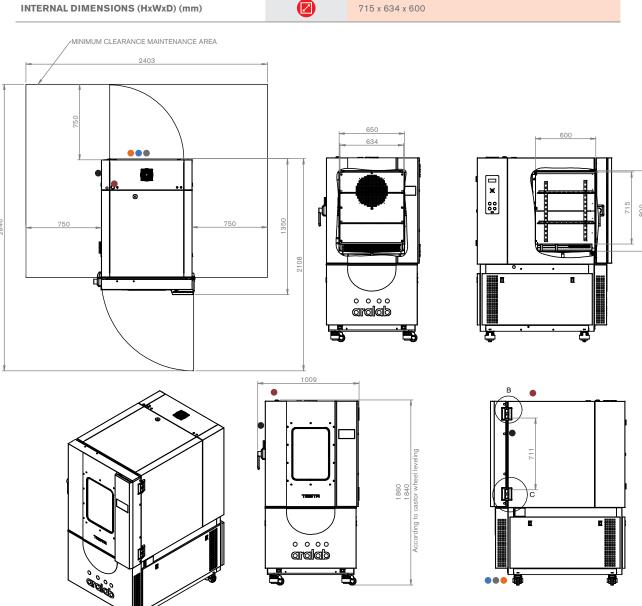
- 8. Entry-port Ø80
- 9. Interior Light (with optional observation window)
- 10. Evaporator
- 11. Dew point bath
- 12. Heater
- 13. Ventilation
- 14. Touch screen controller



TESTA 300 - PERFORMANCES, DIMENSIONS AND DRAWINGS

• • • TESTA TT / TESTA CT 300

EXTERNAL DIMENSIONS (HxWxD) (mm)	1.840 x 1.009 x 1.350
INTERNAL DIMENSIONS (HxWxD) (mm)	715 x 634 x 600



- Standard refrigeration system is air cooled
 Services hub installation needs:
 - ¾" demineralized water supply
 - Condutivity: <50µS/cm, TDS <35PPM
 - 50mm water drain at floor level
- 3. Electrical cabinet installation needs:

Supply power ECP20:

230VAC, 50Hz, 16A / Single Phase + Neutral + Ground Electrical protection: Circuit breaker 16A + N with 300mA differential Single Phase electrical cable RV-K 3G2,5 on the top

Supply power ECP45:

400VAC, 50Hz, 16A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 16A + N with 300mA differential 3-Phase electrical cable RV-K 5G4 on the top

Supply power ECP75 and 5K models:

400VAC, 50Hz, 20A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 32A + N with 30mA differential

3-Phase electrical cable RV-K 5G10 on the top

RJ45 communications port

Water cooled option (is included as standard in -75°C models)

Intake pressure: 3 to 5 bar

Water entry and exit pipe: 1" or 28mm

Maximum temperature of water entry: 23 $^{\circ}\text{C}$

Minimum temperature of water entry: 16 °C





TESTA CHAMBERS PERFORMANCE	units	Testa TT 300 -20	Testa CT 300 -20	Testa TT 300 -45	Testa CT 300 -45	Testa TT 300 -40 5K	Testa CT 300 -40 5K	Testa TT 300 -75	Testa CT 300 -75
PERFORMANCE IN TEMPERATURE	TESTING	i							
Temperature range									
Min	°C	-20	-20	-45	-45	-40	-40	-75	-75
Max	°C	180	180	180	180	180	180	180	180
Temperature uniformity (1a) (1b)									
in Space @ low temp. point	°C	± 0,5	± 0,5	± 0,8	± 0,7	± 0,8	± 0,7	± 0,7	± 1,3
in Space @ +25°C	°C	± 0,2	± 0,2	± 0,1	± 0,2	± 0,1	± 0,2	± 0,2	± 0,2
in Space @ high temp point	°C	± 1,2	± 1,5	± 1,1	± 1,5	± 1,1	± 1,5	± 1,1	± 1,5
Max. According to IEC60068-3-5	°C				±	1,5			
Temperature fluctuation in time	°C				± 0,1°C 1	to ± 0,3°C			
Temperature change rate (2a)									
cooling	K/min	2	2	3	3	5	5	3,5	3,5
heating	K/min	2	2	5	5	5	5	5	5
PERFORMANCE IN HUMIDITY TES	TING								
Humidity range	1								
Min	%rH	-	10	-	10	-	10	-	10
Max	%rH	-	98	-	98	-	98	-	98
Humidity uniformity IEC60068-3-5 (1a) (1b)									
in space	%rH	-	± 2	-	± 2	-	± 2	-	± 2
Fluctuation in time	%rH	-	± 1	-	± 1	-	± 1	-	土 1
DIMENSIONS									
Test space volume	liters				2	72			
Shelves									
number of shelves included (more can be added)	#					2			
maximum weight load per shelf	kg					25			
Entry ports									
Included as standard (more can be added)	units					1			
Diameter (other diameters available)	mm				Q	180			
Weight (approximately)	Kg	4'	70	5	35	5	35	5	40
POWER & REFRIGERATION									
Supply voltage	V	1/N/PE 230V±10% 50Hz-60Hz							
Nominal Power	kW	4	4	11	11	11	11	22	22
Type of Refrigeration (air or water cooled)		V							
Air		Standard					Optional		
Water		Optional					Star	ndard	
Type of Refrigerant				R4	49A			R449A	+ R23 ⁽³⁾
Noise levels	dBA				55 to	64 dBA			



Performances measured in factory with ambient temperatures between 20°C and 25°C.

(1a) Measurements at center of test space, with empty chamber and no optional accessories; (1b) in temperature range up to 150°C;

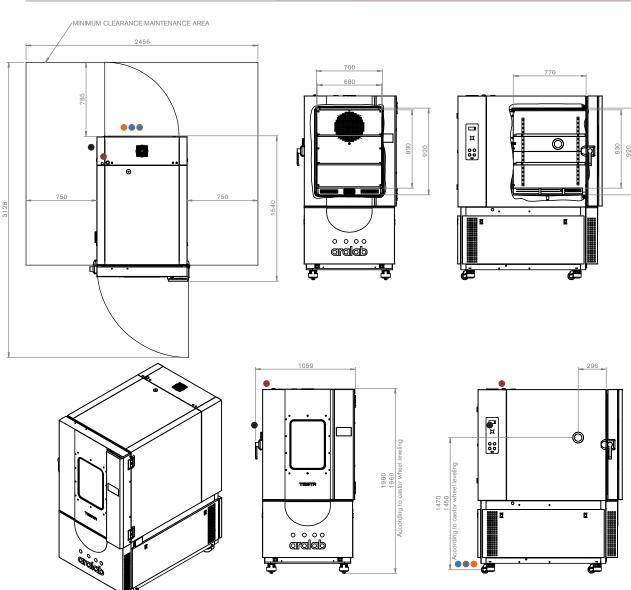
(2a) According to IEC/EN 60068-3-5. Values will vary with TESTA CT/TESTA TT model, internal volume, compressor type and condenser cooling system. Temperature rate of change can be adjusted to comply with the needed heating / cooling speed requirements. Optional accessories are available for more demanding heating and cooling temperature change rates.
(3)Contains R290 in small concentrations



TESTA 500 PERFORMANCES, DIMENSIONS AND DRAWINGS

TESTA TT / TESTA CT 500

EXTERNAL DIMENSIONS (HxWxD) (mm)	(II)	1.960 x 1.059 x 1.540	
INTERNAL DIMENSIONS (HxWxD) (mm)		830 x 680 x 770	



- Standard refrigeration system is air cooled
- Services hub installation needs:
 - 3/4" demineralized water supply Condutivity: $<50\mu S/cm$, TDS <35PPM
 - 50mm water drain at floor level
- Electrical cabinet installation needs:

Supply power ECP20:

400VAC, 50Hz, 16A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 16A + N with 300mA differential

3-Phase electrical cable RV-K 5G2.5 on the top

Supply power ECP45:

400VAC, 50Hz, 16A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 16A + N with 300mA differential

3-Phase electrical cable RV-K 5G4 on the top

Supply power ECP75 and 5K models:

400VAC, 50Hz, 20A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 32A + N with 300mA differential

3-Phase electrical cable RV-K 5G10 on the top

Water cooled option (is included as standard in -75°C models, 5k and 10k models)

Intake pressure: 3 to 5 bar

RJ45 communications port

Water entry and exit pipe: 1" or 28mm

Maximum temperature of water entry: 23 °C

Minimum temperature of water entry: 16 $^{\circ}\text{C}$





TESTA CHAMBERS PERFORMANCE	units	Testa TT 500 -20	Testa CT 500 -20	Testa TT 500 -45	Testa CT 500 -45	Testa TT 500 -40 5K	Testa CT 500 -40 5K	Testa TT 500 -75	Testa C1 500 -75
PERFORMANCE IN TEMPERATURE	TESTING								
Temperature range									
Min	°C	-20	-20	-45	-45	-40	-40	-75	-75
Max	°C	180	180	180	180	180	180	180	180
Temperature uniformity (1a) (1b)									
in Space @ low temp. point	°C	± 0,5	± 0,5	± 0,6	± 0,6	± 0,6	± 0,6	± 1,2	± 1,2
in Space @ +25°C	°C	± 0,1	± 0,1	± 0,2	± 0,2	± 0,2	± 0,2	± 0,1	± 0,1
in Space @ high temp point	°C	± 1,4	± 1,4	± 1,5	± 1,5	± 1,5	± 1,5	± 1,3	± 1,3
Max. According to IEC60068-3-5	°C				±	: 1,5			
Temperature fluctuation in time	°C				± 0,1°C 1	to ± 0,3°C			
Temperature change rate (2a)									
cooling	K/min	3,5	3,5	3	3	5	5	3,5	3
heating	K/min	4,5	4,5	4,5	4,5	5	5	4,5	4,5
PERFORMANCE IN HUMIDITY TES	TING								
Humidity range									
Min	%rH	-	10	-	10	-	10	-	10
Max	%rH	-	98	-	98	-	98	-	98
Humidity uniformity IEC60068-3-5 (1a) (1b)									
in space	%rH	-	± 2	-	± 2	-	± 2	-	± 2
Fluctuation in time	%rH	-	± 1	-	± 1	-	± 1	-	± 1
DIMENSIONS									
Test space volume	liters				4	55			
Shelves									
number of shelves included (more can be added)	#					2			
maximum weight load per shelf	kg				2	25			
Entry ports									
Included as standard (more can be added)	units					1			
Diameter (other diameters available)	mm		Ø8o						
Weight (approximately)	Kg	5	72	58	34	58	84	6	00
POWER & REFRIGERATION									
Supply voltage	V			3/N	/PE AC 400\	V±10% 50Hz-6	60Hz		
Nominal Power	kW	11	11	11	11	11	11	22	22
Type of Refrigeration (air or water cooled)									
Air		Standard					Opt	ional	
Water		Optional				Star	ndard		
Type of Refrigerant				R44	49A			R449A	+ R23 ⁽³⁾
Noise levels	dBA			55 to 64 dBA					



Performances measured in factory with ambient temperatures between 20°C and 25°C.

(1a) Measurements at center of test space, with empty chamber and no optional accessories; (1b) in temperature range up to 150°C;

(2a) According to IEC/EN 60068-3-5. Values will vary with TESTA CT/TESTA TT model, internal volume, compressor type and condenser cooling system. Temperature rate of change can be adjusted to comply with the needed heating / cooling speed requirements. Optional accessories are available for more demanding heating and cooling temperature change rates.

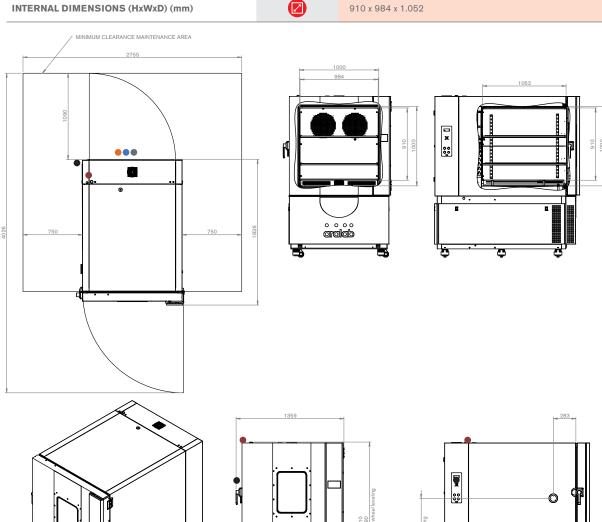
(3) Contains R290 in small concentrations

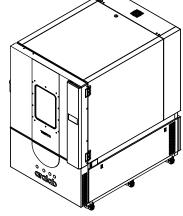


TESTA 1.000 PERFORMANCES, DIMENSIONS AND DRAWINGS

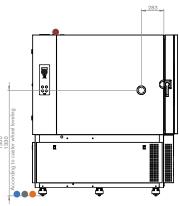
• TESTA TT / TESTA CT 1.000

EXTERNAL DIMENSIONS (HxWxD) (mm)	(B)	1.990 x 1.359 x 1.836	
INTERNAL DIMENSIONS (HxWxD) (mm)		910 x 984 x 1.052	









- Standard refrigeration system is air cooled
- Services hub installation needs:
 - 3/4" demineralized water supply Condutivity: $<50\mu S/cm$, TDS <35PPM
- 50mm water drain at floor level • Electrical cabinet installation needs:

Supply power ECP20:

400VAC, 50Hz, 25A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 16A + N with 300mA differential

3-Phase electrical cable RV K 5G4 on the top

Supply power ECP45:

400VAC, 50Hz, 32A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 32A + N with 300mA differential

3-Phase electrical cable RV-K 5G4 on the top

Supply power ECP75 and 5K models:

400VAC, 50Hz, 50A / 3 Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 63A + N with 300mA differential 3-Phase electrical cable RV-K 5G10 on the top

RJ45 communications port

Water cooled option (is included as standard in -75°C models, 5k and 10k models)

Intake pressure: 3 to 5 bar

Water entry and exit pipe: 1" or 28mm

Maximum temperature of water entry: 23 °C

Minimum temperature of water entry: 16 $^{\circ}\text{C}$



TESTA CHAMBERS PERFORMANCE	units	Testa TT 1.000 -20	Testa CT 1.000 -20	Testa TT 1.000 -45	Testa CT 1.000 -45	Testa TT 1.000 -40 5K	Testa CT 1.000 -40 5K	
PERFORMANCE IN TEMPERATURE	ETESTING							
Temperature range								
Min	°C	-20	-20	-45	-45	-40	-40	
Max	°C	180	180	180	180	180	180	
Temperature uniformity (1a) (1b)								
in Space @ low temp. point	°C	± 0,7	± 0,7	± 0,7	± 0,7	± 0,7	± 0,7	
in Space @ +25°C	°C	± 0,2	± 0,2	± 0,3	± 0,3	± 0,3	± 0,3	
in Space @ high temp point	°C	± 1,5	± 1,5	± 1,4	± 1,5	± 1,4	± 1,5	
Max. According to IEC60068-3-5	°C			± ·	1,5			
Temperature fluctuation in time	°C			± 0,1°C to	± 0,3°C			
Temperature change rate ^(2a)								
cooling	K/min	3,3	3,3	4,5	4,5	5	5	
heating	K/min	4,5	4,5	5	5	5	5	
PERFORMANCE IN HUMIDITY TES	TING							
Humidity range								
Min	%rH	-	10	-	10	-	10	
Max	%rH	-	98	-	98	-	98	
Humidity uniformity IEC60068-3-5 ^{(1a)(1b)}								
in space	%rH	-	± 2	-	± 2	-	± 2	
Fluctuation in time	%rH	-	± 1	-	± 1	-	± 1	
DIMENSIONS								
Test space volume	liters			96	67			
Shelves								
number of shelves included (more can be added)	#			2	<u>)</u>			
maximum weight load per shelf	kg			5	0			
Entry ports								
Included as standard (more can be added)	units			1				
Diameter (other diameters available)	mm			Ø	Во			
Weight (approximately)	Kg	80	00	87	74	8	74	
POWER & REFRIGERATION								
Supply voltage	V			3/N/PE AC 400V	±10% 50Hz-60Hz			
Nominal Power	kW	17	17	22	22	22	22	
Type of Refrigeration (air or water cooled)								
Air		Standard						
Water		Optional						
Type of Refrigerant		R449A						
Noise levels	dBA	55 to 64 dBA						

Performances measured in factory with ambient temperatures between 20°C and 25°C.

(1a) Measurements at center of test space, with empty chamber and no optional accessories; (1b) in temperature range up to 150°C;

(2a) According to IEC/EN 60068-3-5. Values will vary with TESTA CT/TESTA TT model, internal volume, compressor type and condenser cooling system. Temperature rate of change can be adjusted to comply with the needed heating / cooling speed requirements. Optional accessories are available for more demanding heating and cooling temperature change rates.



TESTA CHAMBERS PERFORMANCE	units	Testa TT 1.000 -40 10K	Testa CT 1.000 -40 10K	Testa TT 1.000 -75	Testa CT 1.000 -75	
PERFORMANCE IN TEMPERATURE	TESTING					
Temperature range						
Min	°C	-40 (for 10K/m cooling) -40 (for 10K/m cooling) and -75 (4K/m cooling) and -75 (4K/m cooling)		-75	-75	
Max	°C	180	180	180	180	
Temperature uniformity (1a)(1b)						
in Space @ low temp. point	°C	± 0,7	± 0,7	± 1,2	± 1,2	
in Space @ +25°C	°C	± 0,3	± 0,3	± 0,3	± 0,1	
in Space @ high temp point	°C	± 1,5	± 1,5	± 1,5	± 1,5	
Max. According to IEC60068-3-5	°C	± 1,5				
Temperature fluctuation in time	°C	± 0,1°C to ± 0,3°C				
Temperature change rate ^(2a)						
cooling	K/min	10	10	4	4	
heating	K/min	10	10	4,5	4,5	
PERFORMANCE IN HUMIDITY TES	TING					
Humidity range						
Min	%rH	-	10	-	10	
Max	%rH	-	- 98		98	
Humidity uniformity IEC60068-3-5 ^{(1a)(1b)}						
in space	%rH	-	± 2	-	± 2	
Fluctuation in time	%rH	-	± 1	-	± 1	
DIMENSIONS						
Test space volume	liters	967				
Shelves						
number of shelves included (more can be added)	#	2				
maximum weight load per shelf	kg	25		5	0	
Entry ports						
Included as standard (more can be added)	units	1				
Diameter (other diameters available)	mm		Ø8	0		
Weight (approximately)	Kg	9	10	9	10	
POWER & REFRIGERATION						
Supply voltage	V	3/N/PE AC 400V±10% 50Hz-60Hz				
Nominal Power	kW	44	44	35	35	
Type of Refrigeration (air or water cooled)						
Air		Ν	Opti	Optional		
Water		Standard Standard			dard	
Type of Refrigerant		R449A + R23 ⁽³⁾				
Noise levels	dBA	55 to 64 dBA				

Performances measured in factory with ambient temperatures between 20°C and 25°C.

(1a) Measurements at center of test space, with empty chamber and no optional accessories; (1b) in temperature range up to 150°C;

(2a) According to IEC/EN 60068-3-5. Values will vary with TESTA CT/TESTA TT model, internal volume, compressor type and condenser cooling system. Temperature rate of change can be adjusted to comply with the needed heating / cooling speed requirements. Optional accessories are available for more demanding heating and cooling temperature change rates.

(3) Contains R290 in small concentrations

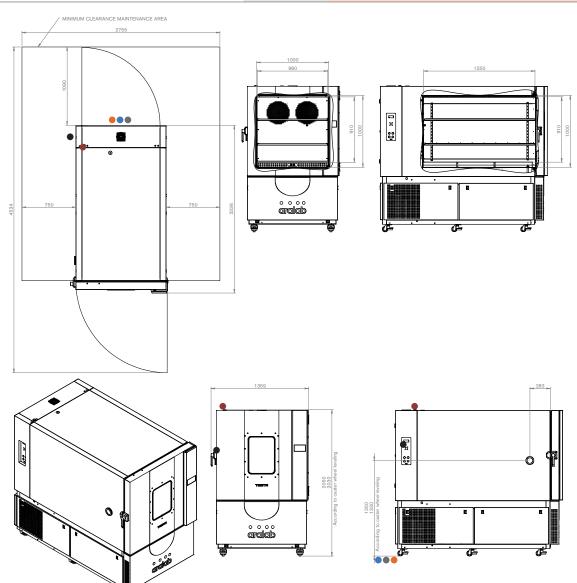




TESTA 1.500 PERFORMANCES, DIMENSIONS AND DRAWINGS

• • • TESTA TT TESTA CT 1.500

EXTERNAL DIMENSIONS (HxWxD) (mm) 2.030 x 1.359 x 2.336 INTERNAL DIMENSIONS (HxWxD) (mm) 910 x 980 x 1.550



- Standard refrigeration system is air cooled
- Services hub installation needs:
 - 3/4" demineralized water supply
 - Condutivity: $<50\mu S/cm$, TDS <35PPM
 - 50mm water drain at floor level
- Electrical cabinet installation needs:

Supply power ECP20:

400VAC, 50Hz, 25A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 25A + N with 300mA differential

3-Phase electrical cable RV K 5G4 on the top

Supply power ECP45:

400VAC, 50Hz, 32A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 32A + N with 300mA differential

3-Phase electrical cable RV-K 5G4 on the top

Supply power ECP75:

400VAC, 50Hz, 50A / 3 Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 63A + N with 300mA differential

3-Phase electrical cable RV-K 5G10 on the top

RJ45 communications port

Water cooled option (is included as standard in -75°C models, 5k and 10k models)

Intake pressure: 3 to 5 bar

Water entry and exit pipe: 1" or 28mm Maximum temperature of water entry: 23 °C

Minimum temperature of water entry: 16 $^{\circ}\text{C}$



TESTA CHAMBERS PERFORMANCE	units	Testa TT 1.500 -20	Testa CT 1.500 -20	Testa TT 1.500 -45	Testa CT 1.500 -45	Testa TT 1.500 -75	Testa CT 1.500 -75
PERFORMANCE IN TEMPERATURE	TESTING						
Temperature range							
Min	°C	-20	-20	-45	-45	-75	-75
Max	°C	180	180	180	180	180	180
Temperature uniformity(1a)(1b)							
in Space @ low temp. point	°C	± 0,4	± 0,4	± 0,3	± 0,3	± 0,9	± 0,9
in Space @ +25°C	°C	± 0,1	± 0,1	± 0,2	± 0,2	± 0,2	± 0,2
in Space @ high temp point	°C	± 1,3	± 1,3	± 1,5	± 1,5	± 1,5	± 1,5
Max. According to IEC60068-3-5	°C	± 1,5					
Temperature fluctuation in time	°C			± 0,1°C	to ± 0,3°C		
Temperature change rate ^(2a)							
cooling	K/min	2,5	2,5	4	4	3,5	3,5
heating	K/min	3	3	4	4	4,5	4,5
PERFORMANCE IN HUMIDITY TES	TING						
Humidity range	1						
Min	%rH	-	10	-	10	-	10
Max	%rH	-	98	-	98	-	98
Humidity uniformity IEC60068-3-5 ^{(1a)(1b)}							
in space	%rH	-	± 2	-	± 2	-	± 2
Fluctuation in time	%rH	-	± 1	-	± 1	-	± 1
DIMENSIONS							
Test space volume	liters			1	411		
Shelves							
number of shelves included (more can be added)	#		2				
maximum weight load per shelf	kg		50				
Entry ports							
Included as standard (more can be added)	units		1				
Diameter (other diameters available)	mm			0	180		
Weight (approximately)	Kg	11	00	1	175	12	220
POWER & REFRIGERATION							
Supply voltage	V	3/N/PE AC 400V±10% 50Hz-60Hz			lz		
Nominal Power	kW	17	17	22	22	35	35
Type of Refrigeration (air or water cooled)							
Air		Standard			Opt	Optional	
Water		Optional			Star	Standard	
Type of Refrigerant		R449A + R23 ⁽³⁾				+ R23 ⁽³⁾	
Noise levels	dBA	dBA 55 to 64 dBA					

temperature change rates.

(3) Contains R290 in small concentrations



Performances measured in factory with ambient temperatures between 20°C and 25°C.

(1a) Measurements at center of test space, with empty chamber and no optional accessories; (1b) in temperature range up to 150°C;

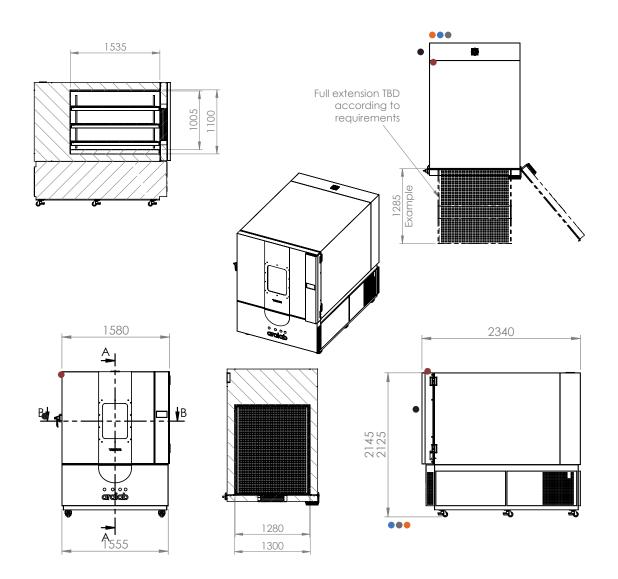
(2a) According to IEC/EN 60068-3-5. Values will vary with TESTA CT/TESTA TT model, internal volume, compressor type and condenser cooling system. Temperature rate of change can be adjusted to comply with the needed heating / cooling speed requirements. Optional accessories are available for more demanding heating and cooling



TESTA 2.000 PERFORMANCES, DIMENSIONS AND DRAWINGS

• • • TESTA TT TESTA CT 2.000

EXTERNAL DIMENSIONS (HxWxD) (mm)	B	2.145 x 1.650 x 2.340	
INTERNAL DIMENSIONS (HxWxD) (mm)		1.050 x 1.280 x 1.535	



- Standard refrigeration system is air cooled
- Services hub installation needs:
 - 3/4" demineralized water supply Condutivity: $<50\mu S/cm$, TDS <35PPM
- 50mm water drain at floor level Electrical cabinet installation needs:

Supply power ECP20:

400VAC, 50Hz, 25A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 25A + N with 300mA differential

3-Phase electrical cable RV K 5G4 on the top

Supply power ECP45:

400VAC, 50Hz, 32A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 32A + N with 300mA differential 3-Phase electrical cable RV-K 5G4 on the top

Supply power ECP60:

400VAC, 50Hz, 50A / 3 Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 63A + N with 300mA differential

3-Phase electrical cable RV-K 5G10 on the top RJ45 communications port

Water cooled option (is included as standard in -60°C models, 5k and 7k models)

Intake pressure: 3 to 5 bar

Water entry and exit pipe: 1" or 28mm

Maximum temperature of water entry: 23 °C

Minimum temperature of water entry: 16 $^{\circ}\text{C}$



TESTA CHAMBERS PERFORMANCE	units	Testa TT 2.000 -45	Testa CT 2.000 -45	Testa TT 2.000 -60	Testa CT 2.000 -60	
PERFORMANCE IN TEMPERATURE	ETESTING					
Temperature range						
Min	°C	-45	-45	-60	-60	
Max	°C	180	180	180	180	
Temperature uniformity ^{(1a)(1b)}						
in Space @ low temp. point	°C	± 0,45	± 0,45	± 0,9	± 0,9	
in Space @ +25°C	°C	± 0,2	± 0,2	± 0,2	± 0,2	
in Space @ high temp point	°C	± 1,5	± 1,5	± 1,5	± 1,5	
Max. According to IEC60068-3-5	°C	± 1,5				
Temperature fluctuation in time	°C	± 0,1°C to ± 0,5°C				
Temperature change rate ^(2a)						
cooling	K/min	4	4	7	7	
heating	K/min	4	4	7	7	
PERFORMANCE IN HUMIDITY TES	TING					
Humidity range						
Min	%rH	-	10	-	10	
Max	%rH	-	98	-	98	
Humidity uniformity IEC60068-3-5(1a)(1b)						
in space	%rH	-	± 2	-	± 2	
Fluctuation in time	%rH	-	± 1	-	± 1	
DIMENSIONS						
Test space volume	liters	2000				
Shelves						
number of shelves included (more can be added)	#	2				
maximum weight load per shelf	kg	50				
Entry ports						
Included as standard (more can be added)	units	1				
Diameter (other diameters available)	mm	Ø80				
Weight (approximately)	Kg	1500				
POWER & REFRIGERATION						
Supply voltage	V	3/N/PE AC 400V 50Hz-60Hz				
Nominal Power	kW	44				
Type of Refrigeration (air or water cooled)						
Air		Standard N/A				
Water		Optional Standard				
Type of Refrigerant		R449A R449A + R23 + R290 ⁽³⁾				
Noise levels	dBA	55 to 64 dBA				



Performances measured in factory with ambient temperatures between 20°C and 25°C.

(1a) Measurements at center of test space, with empty chamber and no optional accessories; (1b) in temperature range up to 150°C;

(2a) According to IEC/EN 60068-3-5. Values will vary with TESTA CT/TESTA TT model, internal volume, compressor type and condenser cooling system. Temperature rate of change can be adjusted to comply with the needed heating / cooling speed requirements. Optional accessories are available for more demanding heating and cooling temperature change rates.
(3) Contains R290 in small concentrations



EQUIPMENT DESCRIPTION





TEMPERATURE

TEMPERATURE SENSORS

- One (1) PT 100 Class A, located in air treatment tunnel
- One (1) PT 100 Class A, movable sensors for flexible placing inside chamber

HEATING

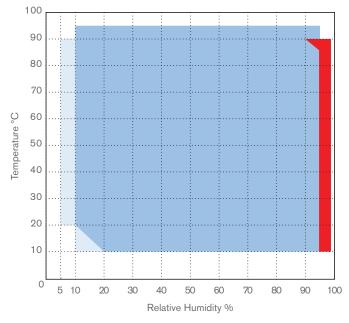
By stainless steel electric heaters located in the air treatment tunnel

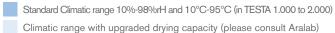
COOLING

 Air cooled hermetic compressor group (low noise and high efficiency) with enforced ventilation and without CFC's. Water-cooled condensers are also available as standard in -75°C models or an option for models with temperature cooling rate upgrades.

THERMAL SECURITY

- Safety thermostat with High / Low temperature configuration, with automatic stop of all thermic systems.
- High / Low temperature alarms programmed in the controller, with mute function. This function will not stop the chamber and it is only used to record the occurrence and to call the attention of the users with an audible alarm.





Climatic range suitable for psychrometric sensor >95%rH



HUMIDITY (TESTA CT CHAMBERS)

HUMIDITY SENSORS

 To measure and control humidity Aralab uses two different sensor technologies: Psychrometric (EP models), Capacitive (EC models), or both (ECP models).
 Consult Aralab for technical support on the appropriate selection.

HUMIDITY / DRYING

- Humidity: Through thermostatic bath with dew point control
- Drying: Through thermostatic bath with dew point control and additional dry coil

HUMIDITY SENSORS: HUMIDITY VS. TEMPERATURE RANGES GRAPHIC

 For climatic tests that require humidity and temperature ranges highlighted in red on the graph, a Psychrometric sensor is recommended (EP and ECP models).
 Please consult Aralab for help on the choice between these two models.



SECURITY

 Automatic stop function in case of water failure, with indication on the controller; High / Low Temperature alarms; High / Low humidity alarms.



CONSTRUCTION

- Interior: AISI 304 hermetical welded, vapour tight, stainless steel
- Exterior: Zinc mild steel with epoxy coating finish (color RAL 7035)
- Insulation: Rock Wool
- Interior illumination: Halogen lamp 12V (only available with optional window)
- Door: Double silicone joints and anti-condensation heating frames (optional window)



AIR FLOW / VENTILATION

- Air Flow: Forced through ventilators/fans (300 and 500 models have one ventilator/fan, 1.000 and 1.500 models have two, and TESTA 2000 has 3).
- Air Renovation: By lateral port, also for compensating pressure.



CUT-OFF PANEL, SECURITY AND COMMUNICATIONS

On left lateral panel of the chamber and equipped with:

- High / Low safety thermostat
- Mains Power switch
- Audible alarms
- Ethernet communications port



INCLUSIONS

- 2 Stainless steel shelves
- Lockable door
- 1 left side entry port with Ø 80 mm (more can be added)
- 4 or 6 height leveling casters (model dependent)
- Instructions manual
- 2 years' warranty



CLIMAPLUS HMI CONTROLLER

Programmable PLC exclusively developed for ARALAB chambers

Easy to use coloured Touch-Screen Display Interface

Resolution of 0,1°C for Temperature and 0,1% for Relative Humidity

High performance temperature and humidity control with value correction in all ranges

Capability for creating 50 programs of 50 segments each

Internal non volatile memory for storing test data

Automatic restart of tests due to power failure, without losing data and restarting test where it was interrupted

Real-time monitoring of all functions and control of equipment.

Manage control settings via MODBUS/TCP

Possibility of programming a delay of the beginning of test

Monitoring and recording of all alarms

Possibility of performing events by external commands

Several outputs for connecting computers or other devices

Alarms management

Graphic representation of the tests and conditions

Remote access through VNC server

Possibility of running computer test programs and export them to the controller













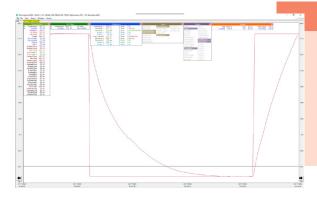
FITOLOG SOFTWARE

The FitoLog software pack is a set of applications designed to facilitate the managing, monitoring and recording of programs and data from the TESTA chambers. It consists of 3 applications: **FitoLog, FitoLogView** and **FitoProgram**.



FITOLOG

Records and displays in real time all data and details related to the set-points, running variables and equipment behaviour. It also retrieves information about the active components of the chamber, running processes, errors, alarms and allows the configuration of periodic or alarm triggered remote notifications (by email or SMS, depending on existing connections and accessories).



FITOLOGVIEW

It is a working tool to process the data recorded by the FitoLog program. One can view, print and export the log contents to other file types, and analyse the data in other data management software (Excel, Star Office, Access or others).



FITOPROGRAM

This application simplifies the creation of programs and its integration on the chamber ClimaPlus controller. Up to 32 programs, each with 24 segments, can be designed and linked to create detailed environmental profiles and simulations.

NOTIFICATIONS, FAST DIAGNOSTICS AND PROMPT TROUBLESHOOTING

With FitoLog it is possible to gather data from each of the chambers systems, which makes it a very useful tool to diagnose any necessary maintenance. This tool works as the "black box" of the equipment, giving Aralab technicians the necessary data to remotely carry out a fast and efficient diagnostic. All that is needed is a FitoLog file.





ACCESSORIES AND APPLICATIONS



Door with observation window



Cold Bend Cables Testing



Electronic safety locks



Gas Sensors



Compressed Air Dryer



Additional Entry-ports



Freeze-Thaw test tank



EUCAR Battery testing





Solar and UV radiation simulation



Water supply tank



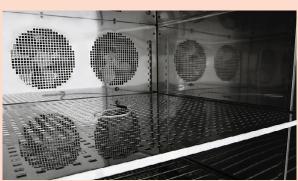
Sprinker - Rain simulation



Latex gloves ports



Safety stack light status indicator



Reinforced Shelves (up to 100 Kg load)



Shaker Integrations for vibration testing



Water Treatment systems



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in/company/aralab

▶/user/AralabChambers

X/Aralab

O/aralabchambers





Control the environment Your own climate